

Desmopan 385 S

300 grade series, ester / Shore hardness A 85 - 89

injection molding grade; hydrolysis-stabilised; high mechanical strength; Application; Technical parts; Screenpacks

ISO Shortname

Property	Test Condition	Unit	Standard	typical Value		
				drying	annealed	-
according to specifications						
Mechanical properties (23 °C/50 % r. h.)						
C shore hardness, method A		-	ISO 868		86	
C shore hardness, method D		-	ISO 868		32	
Ultimate tensile strength	200 mm/min	MPa	DIN 53504		50,5	
Strain at break	200 mm/min	%	DIN 53504		583	
Stress at 10 % strain	200 mm/min	MPa	DIN 53504		2,1	
Stress at 50 % strain	200 mm/min	MPa	DIN 53504		4,6	
Stress at 100 % strain	200 mm/min	MPa	DIN 53504		5,7	
Stress at 300 % strain	200 mm/min	MPa	DIN 53504		15,0	
C Compression set	24 h; 70 °C	%	ISO 815		55	
C Compression set	72 h; 23 °C	%	ISO 815		30	
C Abrasion resistance		mm³	ISO 4649		30	
Impact resilience		%	ISO 4662		42	
Tear propagation resistance	500 mm/min	kN/m	ISO 34-1		70	
Thermal properties						
Tensile storage modulus	-20 °C	MPa	ISO 6721-1,-4		186	
Tensile storage modulus	20 °C	MPa	ISO 6721-1,-4		51	
Tensile storage modulus	60 °C	MPa	ISO 6721-1,-4		37	
Other properties (23 °C)						
C Density		kg/m³	ISO 1183-1			1200
Molding conditions						
Injection molding-Melt temperature		°C	-	210 - 230		
Injection molding-Mold temperature		°C	-			20 - 40
Maximum drying temperature		°C	-			80

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Impact properties: N = non-break, P = partial break, C = complete break



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